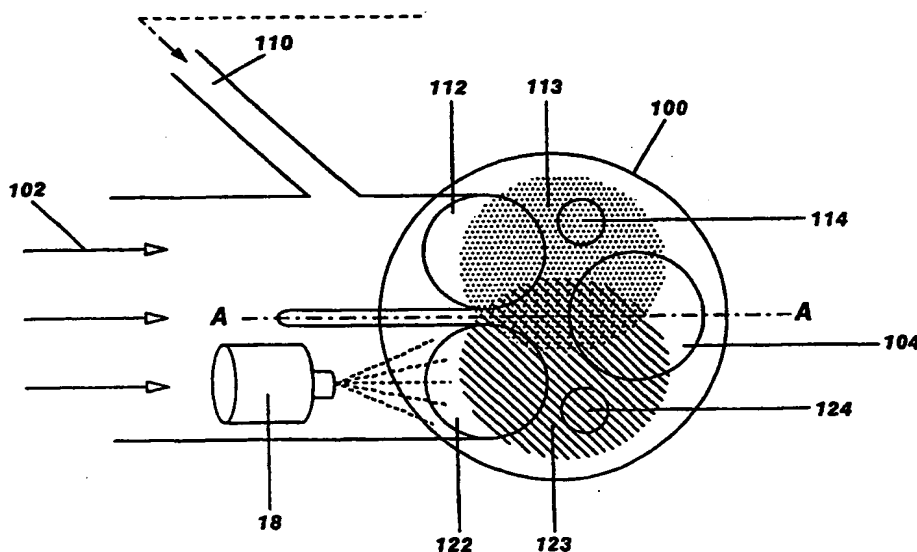




## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification <sup>7</sup> : <b>F02B 17/00</b>	<b>A1</b>	(11) International Publication Number: <b>WO 00/29731</b> (43) International Publication Date: 25 May 2000 (25.05.00)
<p>(21) International Application Number: PCT/GB99/03720</p> <p>(22) International Filing Date: 8 November 1999 (08.11.99)</p> <p>(30) Priority Data: 9824916.2 14 November 1998 (14.11.98) GB</p> <p>(71) Applicant (for all designated States except US): FORD GLOBAL TECHNOLOGIES, INC. [US/US]; Suite 911, Parklane Towers East, One Parklane Boulevard, Dearborn, MI 48126 (US).</p> <p>(72) Inventor; and (75) Inventor/Applicant (for US only): MA, Thomas, Tsoi, Hei [GB/GB]; 30 Creekview Road, South Woodham Ferrers, Chelmsford, Essex CM3 5YL (GB).</p> <p>(74) Agent: MESSULAM, Alec, Moses; A. Messulam &amp; Co., 24 Broadway, Leigh-on-Sea, Essex SS9 1BN (GB).</p>		<p>(81) Designated States: JP, US, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).</p> <p><b>Published</b> With international search report.</p>

(54) Title: STRATIFIED CHARGE ENGINE



## (57) Abstract

A spark ignition internal combustion engine is described having a fuel supply system for separating the fuel into two or more continuous streams of fuel fractions having different octane ratings. The engine has an intake system that creates within each combustion chamber a stratified charge comprising at least two regions (113, 123) each containing a higher concentration of respective one of the fuel fractions. Each combustion chamber also has two spark plugs (114, 124) each located in a respective one of the stratified charge regions. The engine ignition system separately controls the spark timings of the spark plugs (114, 124) to vary the pattern of flame propagation through the stratified charge in the combustion chambers in dependence upon the engine operating conditions.

**FOR THE PURPOSES OF INFORMATION ONLY**

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece			TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	NZ	New Zealand		
CM	Cameroon			PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakhstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

**Stratified Charge Engine**Field of the invention

5       The present invention relates to a stratified charge spark ignition internal combustion engine.

Background of the invention

10       International Patent Application No. WO99/06689 describes a fuel fractioning system capable of separating the fuel into at least two continuous streams of fuel fractions having different octane ratings.

15       International Patent Application No. WO99/19612 describes an engine specifically designed to take advantage of the availability of two streams of fuel fractions having different octane ratings. In the latter engine, the intake system is designed such that the different fuel fractions  
20       reside in different regions of the engine combustion chambers. During high load operation, the higher octane fuel fraction is concentrated in the end-gas region remote from the spark plug with the aim of extending the knock tolerance of the engine and thereby allowing the compression ratio of  
25       the engine to be increased.

      International Patent Application No. WO99/06683 describes another engine designed to take advantage of the availability of two streams of fuel fractions having  
30       different octane ratings in which the intake system is designed to promote stratification of the fuel fractions within the combustion chambers. In this case, it is the lower octane fuel fraction that is concentrated in regions remote from the spark plug with the aim of achieving  
35       controlled autoignition under low and medium load operating conditions in order to minimise NOx emissions.

- 2 -

GB-A-2334303 describes an engine that combines the benefits of the above two proposals. The engine in this case has two-position swirl control valves in its intake ports and each combustion chamber has a single spark plug.

5 The two-position swirl control valves serve to provide two stratified charge patterns of the fuel fractions in relation with the single spark plug such that in one position, for high load operation, the higher octane fuel fraction is concentrated in the periphery region of the engine  
10 combustion chamber in order to suppress knock and in the other position, for low and medium load operations, the lower octane fuel fraction is concentrated in the periphery region of the engine combustion chamber in order to promote controlled autoignition.

15

#### Object of the invention

The present invention seeks to provide an alternative engine design that takes advantage of the availability of  
20 continuous supplies of fuel fractions having different octane ratings to improve knock tolerance during high load operation and promote autoignition during low and medium load operation.

#### 25 Summary of the invention

According to the present invention, there is provided a spark ignition internal combustion engine having a fuel supply system for separating the fuel into two or more  
30 continuous streams of fuel fractions having different octane ratings, an intake system operative to create within each combustion chamber a stratified charge comprising at least two regions each containing a higher concentration of respective one of the fuel fractions, at least two spark  
35 plugs in each combustion chamber each spark plug being located in a respective one of the stratified charge regions and an ignition system for separately controlling the spark

- 3 -

timings of the spark plugs to vary the pattern of flame propagation through the stratified charge in the combustion chambers in dependence upon the engine operating conditions.

5 In the invention, the stratification geometry of the fuel fractions can be fixed, avoiding the need for flow regulators or diverters in the intake system. Instead, the relative spark timing is used to control the flame propagation pattern to position the end gas in the lower or  
10 higher octane regions of the stratified charge to suit the operating conditions.

Thus, if under high load operation the spark plug in a lower octane fuel fraction region is fired first, the flame  
15 will spread from the lower octane region and will burn last in the higher octane region to reduce the tendency to knock. Conversely, if under low and medium load operating conditions the spark plug in the higher octane fuel fraction region is fired first, then the flame will spread from the  
20 higher octane fraction and will burn last in the lower octane fraction to promote autoignition of the lower octane fraction and thereby reduce NOx emissions.

It is possible to initiate combustion from a single one  
25 of the spark plugs, but it is preferred to fire both spark plugs in each combustion cycle and to vary the relative spark timing of the spark plugs in dependence upon engine operating conditions.

30 In calculating the optimum spark timings for the two spark plugs for any given set of operating conditions, it is preferred not only to take engine load into account but also to take into consideration other parameters affecting flame propagation, such as mixture strength and EGR content of the  
35 different regions of the stratified charge. It is further possible to control the composition of the charge in the

- 4 -

different regions in order to maximise the benefit achieved by the independent spark timings.

In a preferred embodiment of the invention, each  
5 combustion chamber of the engine has two intake valves and one exhaust valve arranged on the opposite side of the combustion chamber in the plane of symmetry which passes between the two intake valves. In this case, the two fuel  
10 fractions may be supplied separately through the two intake valves to form a stratified charge with the fuel fractions lying on opposite sides of the plane of symmetry. The two spark plugs in such an engine may conveniently be located one on each side of the plane of symmetry so that they lie in the halves of the engine cylinder containing the  
15 different fuel fractions.

The advantage of the invention is that the same stratified charge pattern of the fuel fractions can be maintained throughout the engine operating range while  
20 different combustion modes are selected. This eliminates the need for a switching device for the air or fuel flow which will otherwise be necessary in order to change the stratified charge pattern to suit the different combustion modes. In this invention, switching of the combustion mode  
25 is achieved quickly and reliably by simply switching the first firing pulse from one spark plug to another.

Engines are known that have two spark plugs per cylinder but in the known engines no special steps are taken  
30 to create a stratified charge containing different fuel fractions ignited by the different spark plugs. In the known engines, the combustion charge is homogeneous and the two spark plugs are fired simultaneously to improve the probability of ignition by providing two ignition sources,  
35 and to shorten the combustion period by creating two flame propagation kernels.

- 5 -

Brief description of the drawings

The invention will now be described further, by way of example, with reference to the accompanying drawings, in which the single figure shows a plan view of a combustion chamber of an engine of the invention.

Detailed description of the preferred embodiments

The engine of the invention is intended for use with a fuel supply system that provides continuous streams of fuel fractions having different octane ratings. In its simplest form, the supply system may comprise two different fuel tanks, for example one containing gasoline and the other containing LPG. However, it is more convenient to use a fuel supply system as described in International Patent Application PCT/GB98/02292 that uses waste engine heat to separate the fuel into different fractions by boiling point. In essence, fuel is evaporated in a volatizing chamber in which the lower boiling point fraction is given off as vapour from the top of the volatizing chamber and fed to the engine intake system while the higher boiling point (and higher octane) fraction remains as a liquid and collects at the bottom of the volatizing chamber. The liquid fuel fraction is drawn by a fuel pump from the bottom of the volatizing chamber and supplied to liquid fuel injectors. Fuel unused by the injectors is returned to the volatizing chamber where it drips over an evaporator. As the fuel fractioning system is already known from the latter International patent application it is not believed necessary to describe it in further detail within the present context.

Referring now to the drawing, a combustion chamber 100 is illustrated having two intake valves 112, 122, an exhaust valve 104 and two spark plugs 114, 124. The exhaust valve 104 is arranged within the plane of symmetry AA lying

- 6 -

between the two intake valves 112, 122 and is positioned on the opposite side of the combustion chamber from the intake valves 112, 122. Each of the intake valves has a respective intake port, the ports being connected to a common air intake duct 102. A liquid fuel injector 18 is arranged in the intake port leading to the intake valve 122, while a vapour supply pipe 110 opens into the intake port leading to the intake valve 112.

By virtue of this geometry the charge in the combustion chamber is vertically stratified with the lower octane vapour fraction concentrated in the dotted region designated 113 in the drawing, and the higher octane liquid fraction concentrated in the hatched region designated 123. The positioning of the spark plugs 114, 124 is such that the spark plug 114 ignites the region of the charge containing the lower octane fraction and the spark plug 124 ignites the region of the charge containing the higher octane fraction.

In the invention, the two spark plugs 114, 124 are connected to an ignition system that allows the spark timings of the two plugs to be controlled separately. Either one of the spark plugs 114, 124 may fire before the other depending on the engine operating condition, or they may be fired simultaneously. It is even possible to fire one spark plug but not the other in any given engine cycle.

The effect of varying the relative spark timing between the two spark plugs 114, 124 is to select the origin and direction of flame propagation through the combustion chamber and to select the composition of the charge in the end gas region.

When the spark plug 114 is fired long before the spark plug 124, the flame will burn the entire lower octane fraction 113 before combustion of the higher octane fraction 123 is completed thereby ensuring that only the higher



- 7 -

octane fraction is present in the end gas. This is the ideal end gas composition for high load operation as it reduces the risk of knock.

5           Conversely, when the spark plug 124 is fired long before the spark plug 114, the flame will burn the entire higher octane fraction 123 before combustion of the lower octane fraction 113 is completed thereby ensuring that only the lower octane fraction is present in the end gas. This encourages spontaneous combustion of the end gas region. 10 While such autoignition is undesirable during high load operation because of the risk of damage to the engine, it is preferred during low and medium load operations because of the reduction in NOx emissions.

15           The flame propagation speed within each region of stratified charge of the fuel fractions will depend upon other factors, such as mixture strength and EGR content, and these too can be controlled at the same time as the spark 20 timing to achieve the desired effects.

## CLAIMS

1. A spark ignition internal combustion engine having a fuel supply system for separating the fuel into two or more continuous streams of fuel fractions having different octane ratings, characterised by an intake system operative to create within each combustion chamber a stratified charge comprising at least two regions (113,123) each containing a higher concentration of respective one of the fuel fractions, at least two spark plugs (114,124) in each combustion chamber (100) each spark plug (114,124) being located in a respective one of the stratified charge regions (113,123) and an ignition system for separately controlling the spark timings of the spark plugs to vary the pattern of flame propagation through the stratified charge in the combustion chambers in dependence upon the engine operating conditions.

2. An engine as claimed in claim 1, wherein the ignition system is operative to fire both spark plugs in each combustion cycle and to vary the relative spark timing of the spark plugs in dependence upon engine operating conditions.

3. An engine as claimed in claim 1 or 2, wherein means are provided additionally to control the flame propagation speeds in the different regions of the stratified charge by varying at least one of the mixture strength and the recirculated exhaust gas content of the different regions.

4. An engine as claimed in any preceding claim, wherein each combustion chamber of the engine has two intake valves (112,122) and one exhaust valve (14) arranged on the opposite side of the combustion chamber (100) in the plane of symmetry that passes between the two intake valves (112,122).

- 9 -

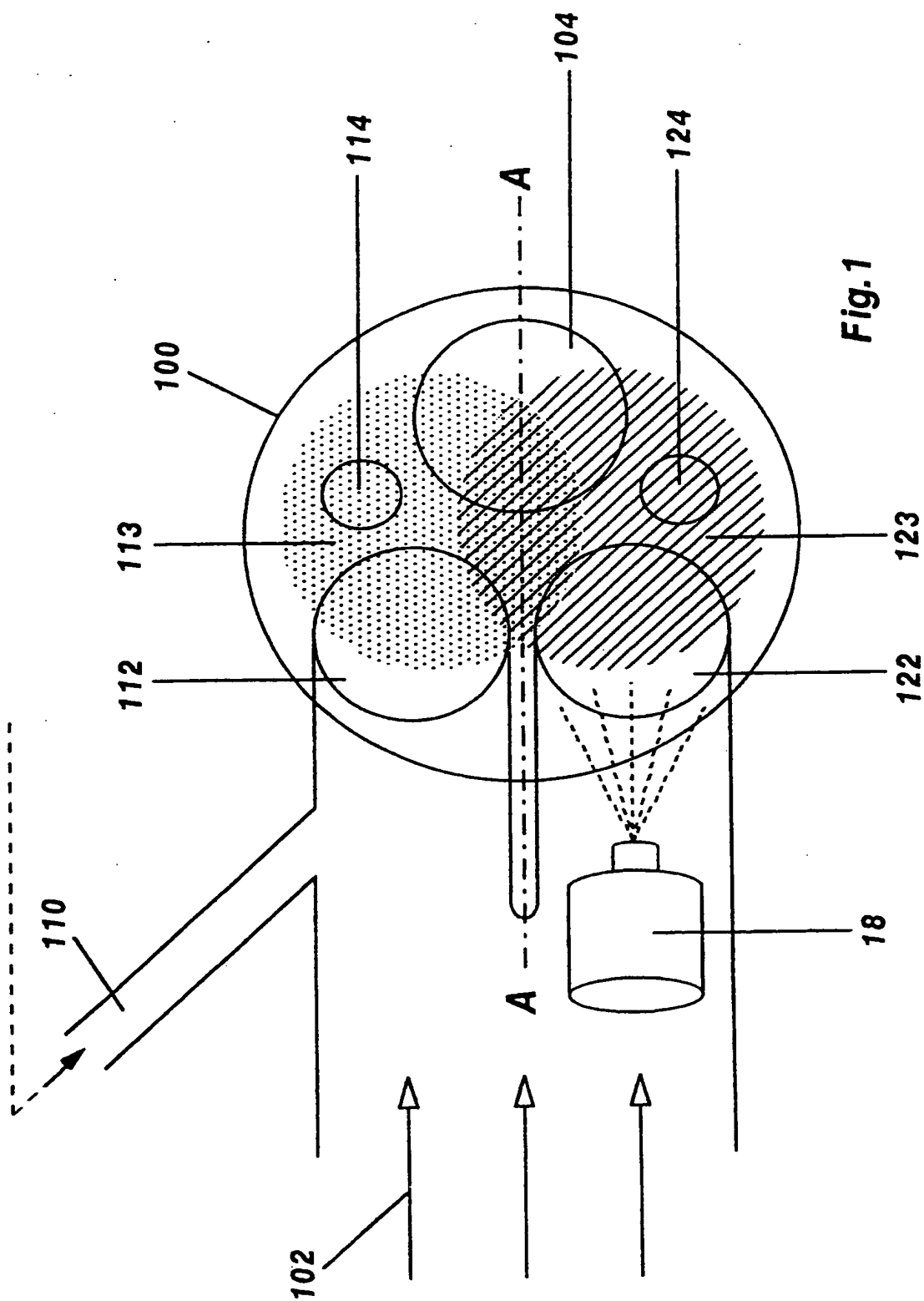
5. An engine as claimed in claim 4, comprising means for supplying two fuel fractions separately through the two intake valves to form a stratified charge with the fuel fractions lying on opposite sides of the plane of symmetry.

5

6. An engine as claimed in claim 4 or 5, wherein the two spark plugs (114,124) are located one on each side of the plane of symmetry.

10

1/1



# INTERNATIONAL SEARCH REPORT

Inter. Application No

PCT/GB 99/03720

## A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 F02B17/00

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 F02B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 594 462 A (RICARDO CONSULTING ENG) 27 April 1994 (1994-04-27) abstract column 6, line 44 -column 8, line 2; figures 1-4	1-3
X	EP 0 390 589 A (MITSUBISHI MOTORS CORP) 3 October 1990 (1990-10-03) column 1, line 1 -column 4, line 15 column 11, line 51 -column 12, line 21; figure 11A	1,4
X,P	DE 198 54 923 A (HYUNDAI MOTOR CO LTD) 2 June 1999 (1999-06-02) abstract column 3, line 49 -column 6, line 60; figures 1-12	1
	-/-	

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

### \* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search

10 February 2000

Date of mailing of the international search report

18/02/2000

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk  
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  
Fax: (+31-70) 340-3016

Authorized officer

Van Zoest, A

# INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 99/03720

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	GB 2 298 896 A (FORD MOTOR CO) 18 September 1996 (1996-09-18) abstract; figure 1	1,3,5
A	FR 2 278 915 A (PEUGEOT & RENAULT) 13 February 1976 (1976-02-13) page 3, line 19 -page 5, line 16; figures 1,2	1
A	DE 32 24 337 C (PORSCHÉ AG) 20 October 1983 (1983-10-20)	

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/GB 99/03720

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
EP 0594462	A	27-04-1994	DE 69310082 D DE 69310082 T EP 0594463 A JP 6200836 A JP 6213080 A US 5379743 A	28-05-1997 31-07-1997 27-04-1994 19-07-1994 02-08-1994 10-01-1995
EP 0390589	A	03-10-1990	JP 2580823 B JP 3023314 A DE 69016482 D DE 69016482 T US 5050557 A KR 9308391 B	12-02-1997 31-01-1991 16-03-1995 14-09-1995 24-09-1991 31-08-1993
DE 19854923	A	02-06-1999	JP 11247660 A	14-09-1999
GB 2298896	A	18-09-1996	WO 9629512 A	26-09-1996
FR 2278915	A	13-02-1976	NONE	
DE 3224337	C	20-10-1983	FR 2529618 A GB 2126280 A, B IT 1161805 B US 4508073 A	06-01-1984 21-03-1984 18-03-1987 02-04-1985

THIS PAGE BLANK (150)